

## Effects of hydrogen, oxygen, and ammonia low-pressure glow plasma on granular starches

Cheng-yi Lii<sup>a,b</sup>, Chia-ding Liao<sup>b</sup>, Leszek Stobinski<sup>c</sup>, Piotr Tomasik<sup>d,\*</sup>

<sup>a</sup>*Institute of Chemistry, Academia Sinica, Nankang, Taipei, Taiwan, ROC*

<sup>b</sup>*Graduate Institute of Food Science and Technology, National Taiwan University, Taipei, Taiwan, ROC*

<sup>c</sup>*Institute of Physical Chemistry, Polish Academy of Sciences, Warsaw, Poland*

<sup>d</sup>*Department of Chemistry, University of Agriculture, Mickiewicz Avenue, 21, 31 120 Cracow, Poland*

Accepted 22 October 2001

### Abstract

Cassava, corn, high amylose corn, potato, rice Indica, rice Japonica, sweet potato, waxy corn, and wheat starches were exposed to low-pressure ammonia, hydrogen, and oxygen plasma. In every case, depolymerization of the starch polysaccharides was noted. The extent of the depolymerization depended on the nature of the starch as well as the type of plasma applied. Among three fractions of polysaccharides distinguished by their molecular weight average, the fraction of the highest molecular weight suffered the most efficient depolymerization. The relative depolymerization for the middle- and low-molecular fractions of polysaccharides was found to be starch and plasma specific. The chemical character of the plasma had very little influence on the starch polysaccharides. Only subtle oxidation effects were observed in oxygen plasma. Low-pressure glow plasma treatment appeared to be a convenient tool for a waste-less dextrinization of starch. Manipulation of the plasma variety and the time of exposure resulted in a wide spectrum of dextrans of various molecular weights and paste-forming properties. © 2002 Elsevier Science Ltd. All rights reserved.

**Keywords:** Ammonia glow plasma; Hydrogen glow plasma; Oxygen glow plasma; Starch depolymerization

### 1. Introduction

Glow plasma is commonly used for etching, and cleaning of metallic and non-metallic inorganic materials (Korzec, Rapp, Theirich, & Engemann, 1994; Matsuoka, Sakaguchi, & Ihara, 1996; Panin, Slosman, & Matryonin, 1996; Rawles et al., 1997; Sun & Chao, 1995), but there is also a growing number of suggested applications of plasma for modification of organic materials. Thus, plasma has been applied for degradation of organic synthetic (Gilman, Drachev, Kuznetsov, Lopukhova, & Potapov, 1997; Koprinarov, Lippitz, Friedrich, Unger, & Woll, 1998; Weidner, Kuehn, Friedrich, & Schroeder, 1996) and semi-synthetic (Short, Munro, Ward, Chan, & Tan, 1994) polymers. It has been used to improve the performance of conducting (Oyama & Wightman, 1998) and superconducting films (Pang, 1998), sorption (Braznikova & Gerasimov, 1994), adhesion (Badey, Espuche, Jugnet, Chabert, & Duc, 1996; Brovikova, Abramov, & Menagarishvili, 1992; Brovikova, Menagarishvili, Rybkin, & Slabnova, 1996; Li, Netravali, & Sachse, 1992)

and dyeing of synthetic (Mishra & Norton, 1993), and natural (Goto, Wakita, Nakanishi, & Ohta, 1992; Kaufmann, Herling, Thomas, Klausen, & Hoecker, 1993) fibers. Plasma treatment has been shown to increase reactivity of the surface of polymers (Lin, Ko, & Cooper, 1994; Xiang, Wu, Guo, & Xie, 1995). Other applications of glow plasma are as a source of energy for carrying reactions, for instance, graft polymerization (Girardeaux, Lefebvre, Le, Pireaux, & Caudano, 1995; Ratway & Balik, 1997; Wu, Gutowsky, Li, & Griesser, 1995; Zhao, Yao, & Liu, 1992; Zubaidi & Hirotsu, 1996). Applications of glow discharge plasma to biomaterials have been recently reviewed (Ratner, 1997).

Results of the treatment with plasma depend primarily on its energy, i.e. on the mode of its generation (low-pressure, radio frequency, microwave). The type of excited gas is also an important factor. Plasma may be generated by ionization of many gases, for instance, O<sub>2</sub>, H<sub>2</sub>, He, Ne, Ar, NH<sub>3</sub>, CH<sub>4</sub>, CF<sub>4</sub>, and so on. Study of the action of some such plasmas on polysulfone (Hopkins & Badyal, 1996) revealed that chemical and topological modifications of the surface of that polymer were strongly dependent on the type of feed gas. Although plasma from each gas could physically modify surfaces (Mozetic, 2001), some plasmas might also cause

\* Corresponding author. Tel.: +48-12-662-43-35; fax: +48-12-662-43-35.  
E-mail address: rrtomasi@cyf-kr.edu.pl (P. Tomasik).

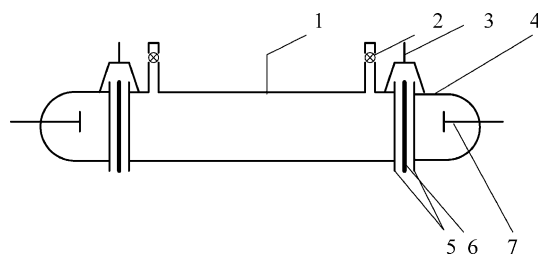


Fig. 1. Scheme of the plasma reactor. (1) Pyrex glass tube; (2) tefflon valves; (3) clip; (4) adapter with electrode; (5) joints; (6) rubber O-ring; (7) stainless steel or platinum disc electrode.

chemical modifications. For instance, ammonia plasma defluorinated teflon (Pringle, Joss, & Jones, 1996). Under certain conditions, amination of polyglycidyl esters could be afforded in ammonia plasma (Brown, Chappel, & George, 1993). Because of its reducing properties, hydrogen plasma was utilized in the hydrocracking of higher hydrocarbons (Motallebi, Pernin, & Amouroux, 1991). Oxidative properties of oxygen plasma (Pastor Blas, Martin Martinez, & Dillard, 1998; Saha & Chang, 1992; Thompson, Tyler, & Minton, 1997) have found applications in the oxidation of alkylbenzenes to cresols (Roper, Patino, Armas, Karam, & Iacocca, 1992), and anthraquinone dyes (Ito, Nanba, Nomura, & Shiokawa, 1992) as well as for afterburning of gases (Boen, Vincent, Cartier, & Taupiac, 1994).

Water vapor is another factor influencing the action of plasma (Ratliff & Harrison, 1994). Water concentrations up to 5% were shown to be beneficial as water dissociated in the atmosphere of plasma and mediated ionization of gases. Higher water concentration had detrimental effect on gas atomization and ionization.

In a recent paper (Lii, Liao, Stobinski, & Tomasik, 2001), low-pressure glow plasma was suggested as a facile tool for a waste-less starch dextrinization. Results collected for air plasma prompted us to check the effects of hydrogen, ammonia, and oxygen plasma upon granular cassava, corn, high amylose corn, potato, rice Indica KSS7, rice Japonica TNu67, sweet potato, waxy corn, and wheat starches.

## 2. Materials and methods

### 2.1. Samples

Potato, corn, high amylose corn, and wheat starches were purchased from Sigma (St Louis, MI). Rice TNu67 Japonica, rice KSS7 Indica, sweet potato, waxy corn, and cassava starches were isolated in our laboratory using the method described by Yang, Lai, and Lii (1984).

All starches were exposed to glow plasma in the air-dried state. However, their humidity content was determined prior to experiment and after exposure. In one case, potato starch was exposed after overnight drying at 100 °C in a vacuum oven.

### 2.2. Gases

Ammonia of 99.99% purity was purchased from Conley Gas Ltd, Houston, TX. Hydrogen and oxygen, both of 99.99% purity, were the products of Far Eastern Gas Co., Hsin-Chu, Taiwan.

### 2.3. Exposure of starch to glow plasma

Samples of starch (1 g) were placed in a reactor made of a 10 cm Pyrex glass tube of 15 mm internal diameter with either stainless steel or platinum electrodes (Fig. 1). The electrodes were made of stainless steel rods sealed through the glass in both reactor ends with corresponding metal discs of 10 mm in diameter attached to these rods. The reactor was equipped with gas inlets and outlet pipes controlled by glass–tefflon vacuum valves.

Starch samples were fairly evenly distributed within the horizontally positioned reactor and a home built vacuum system equipped with both turbo and rotary pumps, providing up to  $10^{-7}$  Torr, was used to evacuate the reactor. The pressure was controlled throughout the period of experiment by means of an A-NET Crystal Gauge M-320XG (Anelwa, Japan). The valves of the reactor and the vacuum pump were installed in such a manner that, at any desired vacuum, there was a slow stream of a suitable gas from the tank passing through the reactor.

### 2.4. Plasma generation

After reaching a suitable vacuum in the reactor, a potential gradient was applied from the AC Induction Coil Power Supply (CENCO Central Scientific Company, Rochester, NY) operating at 65 kV and 0.25 A. In the first period of the experiments, approximately 5 min, the pressure within reactor was adjusted to a value which provided a filament discharge between electrodes. In this period, the plasma-killing water was evacuated from starch granules. When water was evacuated, the glow expanded to the whole volume of the reactor.

Uniform reaction conditions were applied to all starches after examination of the results of exposure of selected starches, using one of the two sources for 10, 20 and 30 min at 1,  $10^{-1}$ , and  $10^{-2}$  Torr. The reactor was mechanically shaken throughout the treatment. All exposures were duplicated. After the exposure was over, the samples of starch were collected in tightly closed vials and subjected to a series of tests.

### 2.5. pH in aqueous solution

pH was estimated for 0.5% aqueous solutions of starch.

### 2.6. FTIR spectrometry in KBr discs

The infrared spectra were run in KBr discs using a Perkin–Elmer FTIR spectrometer Paragon 1000 (Norwalk, CT), in the frequency range of 4000–400  $\text{cm}^{-1}$ .

Table 1

HPSEC analysis of original and plasma exposed starches (data relate to starches exposed to plasma generated from a DC supply;  $M_w$  Av.,  $\eta_{int}$ , and  $R$  denote molecular weight average, intrinsic viscosity (dl/g), and radius of gyration (nm), respectively; the data for the air plasma are taken from our earlier paper (Lii et al., 2001))

Starch	Plasma	$M_w$ Av. $\times 10^7$	Extent of changes <sup>a</sup> (%)	$\eta_{int}$	$R$
Cassava	None	9.35 $\pm$ 0.02	–	0.52 $\pm$ 0.04	75.68 $\pm$ 7.33
	Air	4.93 $\pm$ 0.06	47.3	0.45 $\pm$ 0.01	49.87 $\pm$ 1.34
	Hydrogen	5.79 $\pm$ 0.07	38.1	0.40 $\pm$ 0.01	58.15 $\pm$ 1.20
	Oxygen	4.52 $\pm$ 0.12	51.7	0.45 $\pm$ 0.02	45.44 $\pm$ 0.41
	Ammonia	1.59 $\pm$ 0.05	83.0	0.44 $\pm$ 0.02	31.91 $\pm$ 1.03
Corn	None	8.68 $\pm$ 0.11		0.31 $\pm$ 0.02	57.49 $\pm$ 6.51
	Air	5.34 $\pm$ 0.18	38.5	0.26 $\pm$ 0.04	25.49 $\pm$ 5.48
	Hydrogen	3.75 $\pm$ 0.34	56.2	0.33 $\pm$ 0.03	41.24 $\pm$ 3.18
	Oxygen	2.61 $\pm$ 0.14	69.9	0.31 $\pm$ 0.00	33.81 $\pm$ 0.58
	Ammonia	3.12 $\pm$ 0.25	64.1	0.35 $\pm$ 0.04	47.10 $\pm$ 4.37
High amylose corn	None	2.11 $\pm$ 0.02		0.30 $\pm$ 0.01	21.04 $\pm$ 1.17
	Air	1.74 $\pm$ 0.05	17.5	0.31 $\pm$ 0.01	21.76 $\pm$ 0.82
	Hydrogen	1.56 $\pm$ 0.05	26.1	0.29 $\pm$ 0.02	19.49 $\pm$ 0.65
	Oxygen	1.37 $\pm$ 0.09	35.1	0.15 $\pm$ 0.01	15.50 $\pm$ 0.41
	Ammonia	1.54 $\pm$ 0.07	27.0	0.37 $\pm$ 0.03	18.30 $\pm$ 0.64
Potato	None	7.73 $\pm$ 0.07		0.43 $\pm$ 0.08	53.11 $\pm$ 8.39
	Air	3.68 $\pm$ 0.23	52.4	0.34 $\pm$ 0.04	33.46 $\pm$ 3.00
	Hydrogen	5.63 $\pm$ 0.21	27.2	0.35 $\pm$ 0.02	46.18 $\pm$ 2.17
	Oxygen	2.72 $\pm$ 0.23	64.8	0.31 $\pm$ 0.02	38.67 $\pm$ 1.65
	Ammonia	1.95 $\pm$ 0.04	74.8	0.59 $\pm$ 0.05	47.52 $\pm$ 3.71
Rice KSS7	None	8.62 $\pm$ 0.08		0.30 $\pm$ 0.02	58.41 $\pm$ 0.78
	Air	6.87 $\pm$ 0.79	20.3	0.38 $\pm$ 0.02	59.61 $\pm$ 1.95
	Hydrogen	7.90 $\pm$ 0.01	8.4	0.34 $\pm$ 0.02	63.22 $\pm$ 1.88
	Oxygen	5.50 $\pm$ 0.15	36.2	0.26 $\pm$ 0.01	45.05 $\pm$ 4.25
	Ammonia	5.12 $\pm$ 0.10	40.6	0.33 $\pm$ 0.01	59.06 $\pm$ 0.22
Rice TNu67	None	13.70 $\pm$ 0.00		0.32 $\pm$ 0.01	76.45 $\pm$ 2.43
	Air	2.89 $\pm$ 0.08	78.9	0.25 $\pm$ 0.01	27.48 $\pm$ 0.90
	Hydrogen	7.99 $\pm$ 0.17	41.7	0.33 $\pm$ 0.01	60.06 $\pm$ 0.58
	Oxygen	6.00 $\pm$ 0.15	56.2	0.25 $\pm$ 0.01	54.26 $\pm$ 4.37
	Ammonia	3.21 $\pm$ 0.10	76.6	0.38 $\pm$ 0.02	46.98 $\pm$ 2.00
Sweet potato	None	5.45 $\pm$ 0.03		0.24 $\pm$ 0.01	38.12 $\pm$ 0.65
	Air	Not estimated			
	Hydrogen	4.22 $\pm$ 0.05	22.6	0.28 $\pm$ 0.01	40.54 $\pm$ 0.43
	Oxygen	3.59 $\pm$ 0.27	34.1	0.28 $\pm$ 0.02	36.07 $\pm$ 0.63
	Ammonia	2.70 $\pm$ 0.15	50.5	0.28 $\pm$ 0.00	38.31 $\pm$ 1.79
Waxy corn	None	14.34 $\pm$ 0.05		0.39 $\pm$ 0.01	72.66 $\pm$ 1.94
	Air	9.67 $\pm$ 0.73	32.6	0.25 $\pm$ 0.02	52.27 $\pm$ 4.43
	Hydrogen	9.12 $\pm$ 0.34	36.4	0.32 $\pm$ 0.02	70.97 $\pm$ 0.90
	Oxygen	4.53 $\pm$ 0.21	68.4	0.27 $\pm$ 0.01	54.13 $\pm$ 0.78
	Ammonia	4.92 $\pm$ 0.16	65.7	0.36 $\pm$ 0.05	60.31 $\pm$ 5.99
Wheat	None	7.09 $\pm$ 0.07		0.32 $\pm$ 0.03	52.13 $\pm$ 5.36
	Air	5.11 $\pm$ 0.61	27.9	0.42 $\pm$ 0.02	56.93 $\pm$ 2.28
	Hydrogen	4.22 $\pm$ 0.05	40.5	0.26 $\pm$ 0.01	40.49 $\pm$ 1.86
	Oxygen	3.85 $\pm$ 0.15	45.7	0.38 $\pm$ 0.02	40.80 $\pm$ 0.90
	Ammonia	3.96 $\pm$ 0.13	44.1	0.43 $\pm$ 0.02	50.54 $\pm$ 1.39

<sup>a</sup> The extent of reduction of average molecular weight in respect to non-exposed starch being the control sample.

## 2.7. Thermogravimetry (TG) and differential thermogravimetry (DTG)

The thermal characteristics were examined under a nitrogen stream using a Du Pont TGA 951 System (Willmington, DE) and scanned from 25 to 400 °C at scan rate of 10 °C/min.

## 2.8. High performance size exclusion chromatography (HPSEC)

Starch samples (1 g) were dissolved in 95% DMSO (50 ml) with stirring for 3 days at room temperature. The sample was then precipitated with ethanol (150 ml) and

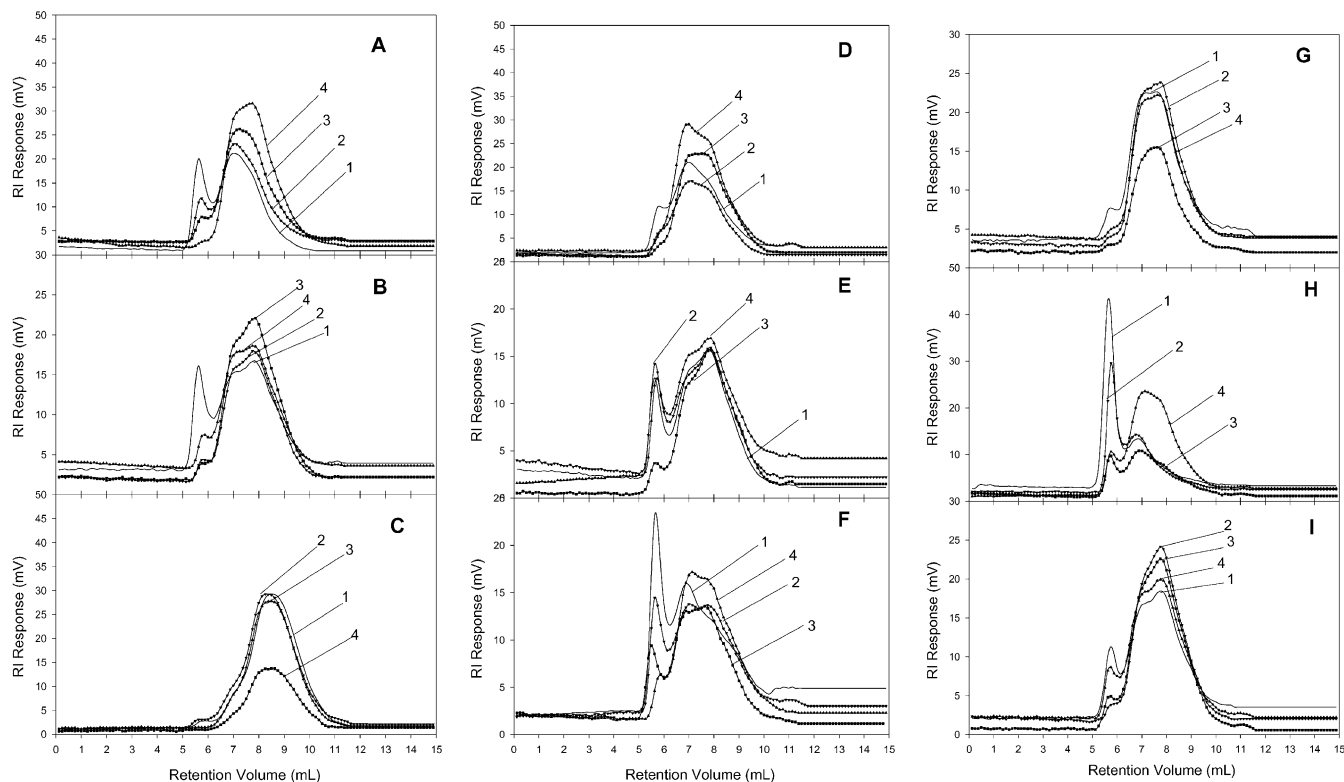


Fig. 2. Starch botanical origin-specific effect of plasma upon three fractions of starch polysaccharides in granular starches. (A) Cassava starch; (B) cornstarch; (C) high amylose cornstarch; (D) potato starch; (E) rice Indica KSS7 starch; (F) rice Japonica TNU67 starch; (G) sweet potato starch; (H) waxy cornstarch; (I) wheat starch. Plain lines (1) are for original starch, lines (2), (3) and (4) are for starches exposed to hydrogen, oxygen and ammonia plasma, respectively.

stored overnight at 4 °C. The precipitate was centrifuged in a bench centrifuge whilst with adding acetone (50 ml) and diethyl ether (50 ml). The precipitate was collected and finally dried in vacuum at room temperature for 24 h.

The mobile phase used for HPSEC was aqueous  $\text{NaNO}_3$  solution (0.1 M) that had been filtered through 0.45  $\mu\text{m}$  membrane filter and degassed by a vacuum pump before use. The HPSEC–MALLS–RI system consisted of a pump, an injector valve with a 500  $\mu\text{l}$  loop, a guard column, a SEC column, a laser light scattering detector, and a refractive index detector. Column temperature and flow rate were 70 °C and 0.5 ml/min, respectively. The starch solution was filtered through 5.0  $\mu\text{m}$  filters before injection into the HPSEC system.

Samples of concentration of 0.5 g/1 ml  $\text{NaNO}_3$  were injected onto the column. Experiments were run in triplicates.

### 2.9. Powder X-ray diffraction

A Siemens D 5000 diffractometer (Germany) was operated at the Cu  $K\alpha$  wavelength of 0.154 nm, 30 mA and 40 keV. The spectra over the range of 4.0–30.0°  $2\theta$  were recorded at a scan rate of 0.02°  $2\theta$ /s. Percent of crystallinity was determined according to Gernat, Radosta, Anger, and Damaschun (1993).

### 3. Results and discussion

The energy necessary for the generation of low-pressure glow plasmas depends, amongst other things, on the nature of the gas being excited and/or ionized. Hence, energy of the generated plasma is its conjugated parameter. The lifetime and the chemical reactivity of excited and/or ionized molecules in a gas are, obviously, different for various gases. Therefore, one might anticipate that the effects of the action of low-pressure plasma generated in various gases would produce different effects on the material exposed to the plasma. Our former paper (Lii et al., 2001) on the treatment of granular starches with air plasma documented that results of the treatment depended on botanical origin of the starch.

Results in Table 1 show that particular starches exhibited varying affinities to different plasmas.

For all starches the polysaccharides could be separated into three fractions, distinguished from one another by molecular weight average (Fig. 2). In all nine starches, the effect of plasma on the polysaccharides from these three fractions was not uniform.

Differences in susceptibility of particular starches to air plasma were tentatively accounted for in terms of the structure of the granule as well as the effects of lipids and proteins non-uniformly distributed within the starch granules.

Based on their ability to depolymerize starch plasmas

Table 2  
Crystallinity (%) of starches prior to and after exposure to plasmas (according to Gernat et al. (1993))

Starch	Applied plasma				
	None	Air	Hydrogen	Ammonia	Oxygen
Cassava	38.6	38.2	40.2	40.0	38.4
Corn	40.3		29.2	33.0	37.1
High amylose corn	33.7	33.7	36.6	23.9	32.5
Potato	46.8	41.3	36.6	43.2	44.6
Rice KSS7	38.7		36.7	35.2	36.4
Rice Tnu67	37.3	31.7	36.6	39.9	34.8
Waxy corn	43.6	32.6	46.3	44.7	45.1

could be grouped into two classes: less active (hydrogen and air plasma) and more active (ammonia and oxygen plasma). It should be emphasized that both air and oxygen plasma had oxidizing properties but both belonged to different classes. These differences might be associated, amongst other factors, with relative energies of both the plasmas. For the air plasma, part of the energy may be consumed on reactions between nitrogen and oxygen (Jennings, 1961). However, these reasons resulting only from the plasma property are more complex (Brown, 1958).

Cassava and rice Tnu67 Japonica starches suffered the highest extent of depolymerization, whereas rice KSS7 Indica and high amylose cornstarches were the most resistant to depolymerization. In spite of evident depolymerization, the intrinsic viscosity of gels significantly decreased only in few cases. The chemical character of the acting

plasma had fairly little effect on the results of exposure. The most drastic decrease could be noted for cassava, potato, and waxy cornstarches. Exceptionally, deep decreases in intrinsic viscosity were noted for high amylose cornstarch treated with oxygen plasma. In several cases, treatment with plasma resulted in an increase in the gel intrinsic viscosity. Generally, this effect could be accounted for by reaction of the plasma with non-starchy components of starch granules, e.g. proteins. The highest and almost regular increase in the gel intrinsic viscosity resulted from treatment of starch with ammonia plasma. This could be rationalized in terms of neutralization of acidic regions of these starches to form ammonium salts, and the effect of residual ammonia adsorbed in the starch granules. Such types of effects of ammonium salts and ammonium hydroxide on starch paste viscosity are known (Tomasik & Schilling, 1998). On the other hand, gaseous ammonia was shown to inhibit thermal dextrinization of starch (Sychowska & Tomasik, 1997). A noticeable increase in intrinsic viscosity was observed for gels from potato starch exposed to ammonia plasma. This could be caused by ammonium phosphate formed from phosphoric acid moieties and ammonia.

Exposure of starches to plasmas had some effect upon the radius of gyration of starch gels. Particularly small changes were noted for high amylose cornstarch, rice KSS7 Indica and sweet potato starches. These findings related to the decrease in the degree of polymerization of those starches but they did not fit changes in crystallinity calculated from X-ray powder diffractograms (Table 2).

Assignment of crystallographic changes to areas of the starch granules was not uniform. It varied with the character of the plasma as well as the starch variety. Thus, for example, the most essential changes in waxy cornstarch and cornstarch exposed to ammonia plasma took place in the regions located at the closest to one another, e.g. at  $2\theta$  around  $23^\circ$  (Fig. 3).

The most essential crystallographic changes in high amylose cornstarch exposed to ammonia plasma could be observed around  $2\theta = 6$  and  $15^\circ$ .

Interior of starch granules is composed of concentric layers of crystalline material. Between these layers, amorphous material is located (Gallant, Bouchet, & Baldwin, 1997; Tegge, 1984). Thus far, details of the composition of these layers as well as even distances between them, particularly, in connection with botanical origin of the starches, remain unknown. Because of its nature, plasma regardless of its type acted, first of all on the surface of granules. Plasma could also penetrate, to a certain extent, to the regions of the granule interior located closely to the surface. Changes in the diffractograms could throw a light on the interlayer distances in these regions of starch granules and relate these changes to starch varieties. Action of plasma resulted in certain cases in an increase and in the others, in decrease in the crystallinity (Table 2). The increase in the crystallinity could signalize the increase in

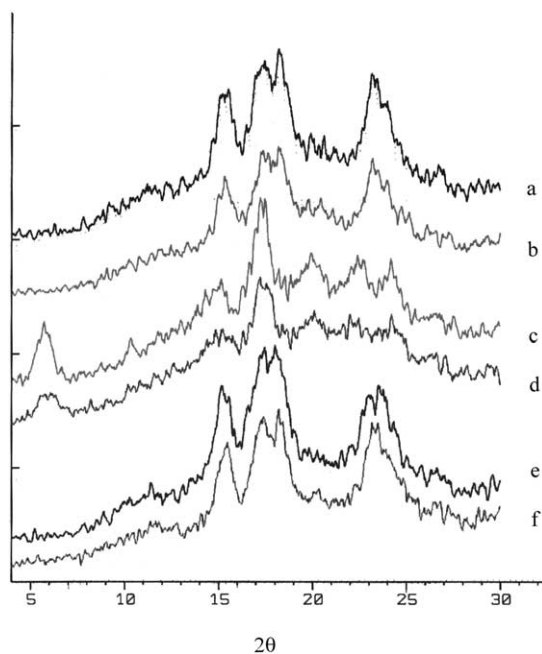


Fig. 3. X-ray powder diffractograms of native rice Japonica Tnu67 (a) and after its exposure to ammonia plasma (b); native high amylose cornstarch (c) and after its exposure to ammonia plasma (d); native waxy cornstarch (e) and after its exposure to ammonia plasma (f).

Table 3

Thermal properties of starches prior to and after treatment with plasma

Starch variety	Native		After plasma treatment					
			Hydrogen		Oxygen		Ammonia	
	TG <sup>a</sup> (%)	DTG <sup>b</sup> (°C)	TG <sup>a</sup> (%)	DTG <sup>b</sup> (°C)	TG <sup>a</sup> (%)	DTG <sup>b</sup> (°C)	TG <sup>a</sup> (%)	DTG <sup>b</sup> (°C)
Cassava	66.5	62 287 324	74	68 287 318	72	66 275 321	71.5	58 287 320
Corn	65	58 291 321	75.5	67 290 314	70	62 279 311	71	58 292 316
High amylose corn	63	68 289 314	65	64 282 309	68	70 279 310	67	58 292 310
Potato	56	66 289 314	66	60 ?s <sup>c</sup> 305	66	65 252 271 302	63	63 ? 313
Rice KSS7	63	58 300 332	74.5	62 292 319	68	64 ? <sup>c</sup> 323	69.5	62 ? 320
Rice TNU67	66	58 292 321	70	65 281 309	71	66 283 319	69	57 ? 317
Sweet potato	69	53 274 315.5	74	63 281 311.5	70	66 265? 316	71	59 ? 316
Waxy corn	65.5	60 300s 325.5	75	74 ? 320	81	62 ? 323	65.5	64 300s 326
Wheat	60.5	64 ? 315	69	64 ? 309.5	68	60 ? 314	62	61 ? 310.5

<sup>a</sup> The weight loss in the range from 260 to 350 °C.<sup>b</sup> The differential thermal gravimetry. The first value corresponds to water evolution, the second reflected the glass transition and the third the thermal decomposition.<sup>c</sup> The shoulder.

the content of less branched polysaccharides resulting from splitting side chains of amylose. Such polysaccharides as well as fragments being split could organize into more crystalline domains. Such behavior was observed, for instance, on illumination of starches with white polarized light (Fiedorowicz, Lii, & Tomasik, 2001). Decrease in the crystallinity could be evoked by deeper depolymerization of polysaccharides as well as by a pattern of splitting which could occur beyond sites of branching of polysaccharides.

Thus, powder X-ray studies together with insights into the effects of plasma upon the three fractions of starch macromolecules might be useful in considerations on the structure of the interior of the starch granules. Generally, ammonia plasma was the most active and hydrogen plasma was least active. Particular plasmas differently decomposed the three fractions of polysaccharides in particular starches. The

HPSEC profiles for different starches (Fig. 2) exposed to particular plasmas are shown to be different prior to and after exposure. All three plasmas depolymerized the highest molecular weight component of starch granules, presumably amylopectin, to the highest extent. Because the granule shells consisted of highly polymerized amylopectin this fact seemed to be well rationalized. Commonly, the middle-molecular weight fraction suffered the next level of extensive decomposition on exposure to plasma. Only in the case of rice *Indica* KSS7 starch, the ammonia plasma decomposed the low-molecular fraction more willingly than the middle-molecular fraction.

Quantitative results in Table 1 revealed that amongst all the starches exposed to plasmas, high amylose cornstarch appeared to be the most resistant to depolymerization. This was the botanical variety whose polysaccharides had the

Table 4  
Changes in pH after exposure of starches to oxygen plasma

Starch	pH		$\Delta$ pH
	Original	Plasma exposed	
Cassava	5.97	4.48	1.49
Corn	6.05	4.38	1.64
High amylose corn	6.07	4.70	1.37
Potato	7.58	5.08	2.50
Rice KSS7 Indica	7.42	4.66	2.76
Rice TNU67 Japonica	6.95	4.44	2.51
Sweet potato	6.25	4.26	1.99
Waxy corn	5.89	4.45	1.44
Wheat	6.83	5.05	1.78

lowest molecular weight. Because the polysaccharides of waxy cornstarch with the highest molecular weight did not decompose more readily than, for instance, polysaccharides of cassava starch a conclusion that the extent of depolymerization increased with the molecular weight of polysaccharides only seemingly would be incorrect. The observed extent of the damage of starch polysaccharides is influenced not only by their molecular weight but also by their distribution in granules.

Thermogravimetric (TG/DTG) studies showed that plasma influenced the glass transition, and the decomposition point (Table 3). If the decrease in the glass transition temperature is taken as a criterion of damage due to the plasma on the starch than the oxygen plasma was the most active against the majority of the starches. However, hydrogen plasma the most effectively decreased the decomposition point of the starch in the majority of cases. This could be associated with the better penetrating ability of the hydrogen molecule and its ions into the granule interior.

Ionized gases of plasmas appeared to be fairly non-reactive with respect to starches. Only subtle chemical changes caused by reaction of the gas of the plasma could be observed in exposed starches. These changes manifested themselves as decreases in pH of the starches exposed to the air and oxygen plasma (Table 4) but could not be confirmed by any observable IR spectral changes.

Both rice and potato starches were the most sensitive to oxidation. The sensitivity of potato starch might be associated with chemically active exudations observed on the surface (Starzyk, Lii, & Tomasik, 2001) of this the most readily swelling starch variety. The behavior of both rice starches might support suggestion made above that proteins/lipids are incorporated within granule envelopes.

#### 4. Conclusions

Low-pressure glow plasmas are convenient tools for waste-less dextrinization of starch. A variety of gases ionized under suitable potential gradients, together with the reaction time provide a wide spectrum of dextrans as

products. The chemical character of the plasma has little effect on the changes to the starch polysaccharides. Results of exposure of starches to various plasmas can contribute to the knowledge of the structure of interior of starch granules.

#### References

- Badey, J. P., Espuche, E., Jugnet, Y., Chabert, B., & Duc, T. M. (1996). Influence of chemical and plasma treatment on the adhesive properties of PTFE with epoxy resin. *International Journal of Adhesives and Adhesion*, 16, 173–178.
- Boen, R., Vincent, J. J., Cartier, R., & Taupiac, J. P. (1994). Afterburning of gases especially pyrolysis gases. Fr. Demande FR 2,695,985; *Chemical Abstracts*, 121, 64801m.
- Braznikova, E. V., & Gerasimov, Yu. A. (1994). Polysorb-1 as modified polymer adsorbent for gas chromatography. *Zavodskaya Laboratoriya*, 60, 6–8 see also p. 63.
- Brovikova, I. N., Abramov, V. L., & Menagarishvili, S. D. (1992). Use of plasma treatment to improve the adhesion properties of polymer materials. *Khimiya Volokna*, (3), 31–32.
- Brovikova, I. N., Menagarishvili, S. D., Rybkin, V. V., & Slabnova, I. E. (1996). Surface modification of dioctyl sebacate-plasticized poly(vinyl chloride) article in discharge-induced oxygen plasma. USSR Patent SU 1,690,372; *Chemical Abstracts*, 127, 51177m.
- Brown, S. C. (1958). Conduction of electricity in gases. In E. U. Condon & H. Odishaw, *Handbook of physics* Ch. 10.
- Brown, J. R., Chappell, P. J. C., & George, J. R. (1993). Plasma surface modification of advanced organic fibers. Part 4. Evidence of chemical bonding between epoxy resins and fiber surface amino groups. *Journal of Material Science, Letters*, 12, 754–757.
- Fiedorowicz, M., Lii, C. Y., & Tomasik, P. (2001). Depolymerization of polysaccharides with polarised light. *Carbohydrate Polymers*, 45, 79–87.
- Gallant, D. J., Bouchet, B., & Baldwin, P. M. (1997). Microscopy of starch: Evidence of a new level of granule organization. *Carbohydrate Polymers*, 32, 177–185.
- Gernat, C., Radosta, S., Anger, H., & Damaschun, G. (1993). Crystalline parts of three different conformations detected in native and enzymatically degraded starches. *Starch/Staerke*, 45, 309–314.
- Gilman, A. B., Drachev, A. I., Kuznetsov, A. A., Lopukhova, G. V., & Potapov, V. K. (1997). The action of low-frequency glow discharge on polyimide films of various structures. *High Energy Chemistry*, 31, 50–52.
- Girardeaux, C., Lefebvre, C., Le, Q. T., Pireaux, J. J., & Caudano, R. (1995). Ammonia plasma treatment to tailor PET polymer surface chemistry for biomedical applications. *Polymer Preprints of American Chemical Society, Division of Polymer Chemistry*, 36, 137–141.
- Goto, T., Wakita, T., Nakanishi, T., & Ohta, Y. (1992). Application of low temperature plasma treatment to the scouring of gray cotton fabric. *Sen'I Gakkaishi*, 48, 133–137.
- Hopkins, J., & Badyal, J. P. S. (1996). XPS and atomic force microscopy of plasma-treated polysulfone. *Journal of Polymer Science, Part A: Polymer Chemistry*, 34, 1385–1393.
- Ito, S., Nanba, K., Nomura, H., & Shiokawa, J. (1992). New dispersion method into liquid medium using sublimation-plasma treatment of organic coloring matter. *Konki Daigaku Rikogakubu Kenkyu Hokoku*, 28, 181–188.
- Jennings, K. R. (1961). The production, detection, and estimation of atoms in the gaseous phase. *Quarterly Reviews*, 15, 237–258.
- Kaufmann, R., Herling, J., Thomas, H., Klausen, T., & Hoecker, H. (1993). New findings in surface modification of wool by plasma treatments (corona and glow discharges). Part 1. Characterization. *DWI Reports*, 111, 297–313.
- Kopinarov, I., Lippitz, A., Friedrich, J. F., Unger, W. E. S., & Woll, C. (1998). Oxygen plasma induced degradation of the surface of

- polystyrene, poly(bisphenol-A-carbonate) and poly(ethylene terephthalate) as observed by soft X-ray absorption spectroscopy (NEXAFS). *Polymer*, 39, 3001–3009.
- Korzec, D., Rapp, J., Theirich, D., & Engemann, J. (1994). Cleaning of metal parts in oxygen radio frequency plasma: Process study. *Journal of Vacuum Science and Technology*, 12, 378–386.
- Li, Z. F., Netravali, A. N., & Sachse, W. (1992). Ammonia plasma treatment of ultra-high strength polyethylene fibers for improved adhesion to epoxy resins. *Journal of Material Science*, 27, 4625–4632.
- Lii, C. Y., Liao, C. D., Stobinski, L., Tomasik, P. (2001). Behavior of starches in low-pressure glow plasma. In Press.
- Lin, J. C., Ko, T. M., & Cooper, S. L. (1994). Polyethylene surface sulfonation: Surface characterization and platelet adhesion studies. *Journal of Colloid Interface Science*, 164, 99–106.
- Matsuoka, T., Sakaguchi, K., & Ihara, T. (1996). Ammonia plasma treatment of glass fiber for controlled interfacial adhesion to epoxy resin. *Proceedings of Realising Their Commercial Potential, Seventh European Conference on Composite Materials* (Vol. 2) (pp. 429–434); *Chemical Abstracts* (1997), 126, 200186x.
- Mishra, G. K. & Norton, M. J. T. (1993). Effect of cold ammonia gas plasma irradiation on dyeability of poly(m-phenylene isophthalamide) fibers with acid dyes. *Proceedings of the International Conference and Exhibition, AATCC* (pp. 345–356); *Chemical Abstracts* (1994) 121, 181800w.
- Motallebi, C., Pernin, J. F., & Amouroux, J. (1991). Catalytic hydrocracking of heavy hydrocarbons in fluidized bed plasma. *Recent Progress. Genie Proceses*, 5, 169–174 *Chemical Abstracts* (1993) 118, 237282m.
- Mozetic, M. (2001). Discharge cleaning with hydrogen plasma. *Vacuum*, 61, 367–371.
- Oyama, H., & Wightman, J. P. (1998). Surface characterization of PVP [poly(vinylpyrrolidone)]-sized and oxygen plasma-treated carbon fibers. *Surface and Interface Analysis*, 26, 39–55.
- Pang, P. S. W. (1998). Improving the performance of high-temperature superconducting films. 1996 Eur. Pat. Appl. EP 791,968; *Chemical Abstracts* (1997) 127, 228440v.
- Panin, V. E., Slosman, A. I., & Matryonin, S. V. (1996). Activated sintering of zirconium dioxide. *Izviestya Vysshikh Uchebnykh Zavedenii, Fizika*, 39, 65–69.
- Pastor Blas, M., Martin Martinez, J. M., & Dillard, J. G. (1998). Surface characterization of synthetic vulcanized rubber treated with oxygen plasma. *Surface and Interface Analysis*, 26, 385–399.
- Pringle, S. D., Joss, V. S., & Jones, C. (1996). Ammonia plasma treatment of PTFE under known plasma conditions. *Surface and Interface Analysis*, 24, 821–829.
- Ratliff, P. H., & Harrison, W. W. (1994). The effects of water vapor in glow discharge mass spectrometry. *Spectrochimica Acta, Part B*, 49B, 1747–1757.
- Ratner, B. D. (1997). Biomaterials science: Overview and opportunities with special reference to organic and polymeric glow discharge plasma treatment. *NATO ASI Series E*, 346, 453–464.
- Ratway, R. J., & Balik, C. M. (1997). Surface modification of chlorobutyl rubber by plasma polymerization. *Journal of Polymer Science, Part B: Polymer Physics*, 35, 1651–1660.
- Rawles, R. E., Komarov, S. F., Gat, R., Morris, W. G., Hudson, J. B., & D'Evelyn, M. P. (1997). Mechanism of surface smoothing of diamond by hydrogen plasma. *Diamond and Related Materials*, 6, 791–795.
- Ropero, M., Patino, P., Armas, F., Karam, A., & Iacocca, D. (1992). Plasma oxidation reactions. Preparation of cresols. *Acta Cientiar de Venezuela*, 43, 280–283.
- Saha, N. C., & Chang, L. H. (1992). Oxygen plasma treatment of fluorinated polyimide: An X-ray photoelectron spectroscopy study. *Metals and Plastics*, 3, 215–223.
- Short, R. D., Munro, H. S., Ward, R. J., Chan, H. S. O., & Tan, K. L. (1994). An X-ray photoelectron spectroscopy investigation of the radiation-induced degradation reactions of cellulose nitrate. Part 2. Oxygen plasma-induced reactions. *Polymer Degradation and Stability*, 43, 61–74.
- Starzyk, F., Lii, C. Y., & Tomasik, P. (2001). Optical properties of starch granules. Visible light absorption, transmission, and scattering by potato starch granules. *Polish Journal of Food and Nutrition Sciences*, in press.
- Sun, Y. L. & Chao, Y. C. (1995). Removal of organic particulate residues from semiconductor substrates. US Patent US 5,674,357; *Chemical Abstracts* (1997) 127, 313826v.
- Sychowska, B., & Tomasik, P. (1997). Thermolysis of potato starch under ammonia. *Polish Journal of Food and Nutrition Sciences*, 6 (4), 27–34.
- Tegge, G. (1984). *Stärke und Stärke-derivate*, Hamburg: Behr's Verlag p. 45.
- Thompson, T. L., Tyler, B. J., & Minton, T. K. (1997). A comparison of oxidized polystyrene surfaces produced by plasma and neutral beam methods. *Polymer Preprints, American Chemical Society, Division of Polymer Chemistry*, 38, 1063–1064.
- Tomasik, P., & Schilling, C. H. (1998). Starch complexes. Part I. Inorganic guests. *Advances in Carbohydrate Chemistry and Biochemistry*, 53, 263–328.
- Weidner, S., Kuehn, G., Friedrich, J., & Schroeder, H. (1996). Plasma oxidative and chemical degradation of poly(ethylene terephthalate) studied by matrix-assisted laser desorption/ionization mass spectrometry. *Rapid Communications on Mass Spectrometry*, 10, 40–46.
- Wu, D. Y., Gutowski, W. S., Li, S., & Griesser, H. J. (1995). Ammonia plasma treatment of polyolefins for adhesive bonding with a cyanoacrylate adhesive. *Journal of Adhesion Science and Technology*, 9, 501–525.
- Xiang, Q., Wu, X., Guo, J., & Xie, H. (1995). Study of the properties and structure of acid doped polyaniline grafted with acrylic acid on the surface. *Goafenzi Cailiao Kexue Yu Gongcheng*, 11, 76–80.
- Yang, C. C., Lai, H. M., & Lii, C. Y. (1984). The modified alkaline steeping method for the isolation of rice starch. *Food Science (China)*, 11, 158–162.
- Zhao, Q., Yao, Y., & Liu, X. (1992). Effect of oxygen RF plasma on the properties of cyanoethyl cellulose. *Cellulose Chemistry and Technology*, 26, 191–198.
- Zubaidi, & Hirotsu, T. (1996). Graft polymerization of hydrophilic monomers onto textile fibers treated by glow discharge plasma. *Journal of Applied Polymer Science*, 61, 1579–1584.